

DIP	Internal Rotary	External Voltage(V)	PM486FP (ft/min)			
			15	10	8	5
ON	9	9.55~9.95	54.5	44.6	33.1	23.3
	8	9.05~9.45	52.0	44.6	33.1	23.3
	7	8.55~8.95	49.6	44.6	33.1	23.3
	6	8.05~8.45	47.2	44.6	33.1	23.3
	5	7.55~7.95	44.9	44.6	33.1	23.3
	4	7.05~7.45	42.5	42.5	33.1	23.3
	3	6.55~6.95	37.8	37.8	33.1	23.3
	2	6.05~6.45	35.4	35.4	33.1	23.3
	1	5.55~5.95	33.1	33.1	33.1	23.3
	0	5.05~5.45	30.7	30.7	30.7	23.3
OFF	9	4.55~4.95	28.3	28.3	28.3	23.3
	8	4.05~4.45	26.0	26.0	26.0	23.3
	7	3.55~3.95	23.6	23.6	23.6	23.3
	6	3.05~3.45	21.2	21.2	21.2	21.2
	5	2.55~2.95	18.9	18.9	18.9	18.9
	4	2.05~2.45	16.5	16.5	16.5	16.5
	3	1.55~1.95	14.2	14.2	14.2	14.2
	2	1.05~1.45	11.8	11.8	11.8	11.8
	1	0.55~0.95	9.4	9.4	9.4	9.4
	0	0.05~0.45	7.1	7.1	7.1	7.1

	Denotes roller speed is not controlled by speed setting
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